



BLUE BIRD

**S16YW**

**September 9, 2016**

**To:** Blue Bird Owner

**Subject:** S16YW  
Side Emergency Door Heater Pipe

**Models Affected:** Model Year: Certain 2016-2017  
Model: Vision and All American

**Bulletin Duration:** One (1) Year from Date of Issue

**Overview:**

Certain 2016 through 2017 model year Blue Bird Vision and All American School and Non-School Buses equipped with optional Side Emergency Doors manufactured from October 21, 2014, through July 14, 2016, will require inspection of the heater pipe installation at the side emergency door.

**Affected Units:**

On the subject buses, the floor covering material may not be trimmed properly forcing the heater pipe to be too high raising the temperature of the heater pipe cover. To correct this it is necessary to inspect for proper installation and trim the rubber floor covering, if needed.

**Time Allowance:**

Time allowed for inspection and correction in each bus is 0.5 hours.

**Completion Notification:**

If you perform this service bulletin yourself or have an outside repair facility perform this bulletin, please notify your Blue Bird Dealer when the repair is completed. Send the body number, repair date, and odometer reading to your Blue Bird Dealer. If you request reimbursement for labor, also send a copy of the work order/invoice to your Blue Bird Dealer.

If the modification directed by this notification was performed on your unit prior to the receipt of this notification, you may be eligible to receive reimbursement for the cost of obtaining a pre-notification remedy of the subject matter of the campaign. Please provide a copy of all receipts to your Blue Bird Dealer.

**BLUE BIRD BODY COMPANY**

P.O. Box 937 – 402 Blue Bird Blvd – Fort Valley, Georgia – (478) 825-2021

**Bulletin Duration:**

This Service Bulletin ends one (1) year from date of issue.

**Repair Facility:**

We encourage you to contact your Blue Bird dealer to arrange to have this Service Bulletin performed. However, you may elect and have the option to perform this Service Bulletin yourself or have a qualified repair facility convenient to you perform this work. A qualified technician must perform work required under this bulletin.

**Questions:**

Questions regarding this bulletin should be directed to your Blue Bird Field Service Engineer.

Regards,

*Lisa Hancock*

Lisa Hancock  
Engineering Services  
402 Blue Bird Blvd.  
Fort Valley, GA 31030  
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# Side Emergency Door Heater Pipe

# BULLETIN

Models Affected: Certain 2016 through 2017 Vision and All Americans

## ISSUE

Side Emergency Door heater piping may not be installed properly. Floor covering material may not be trimmed properly forcing heater pipe to be too high.

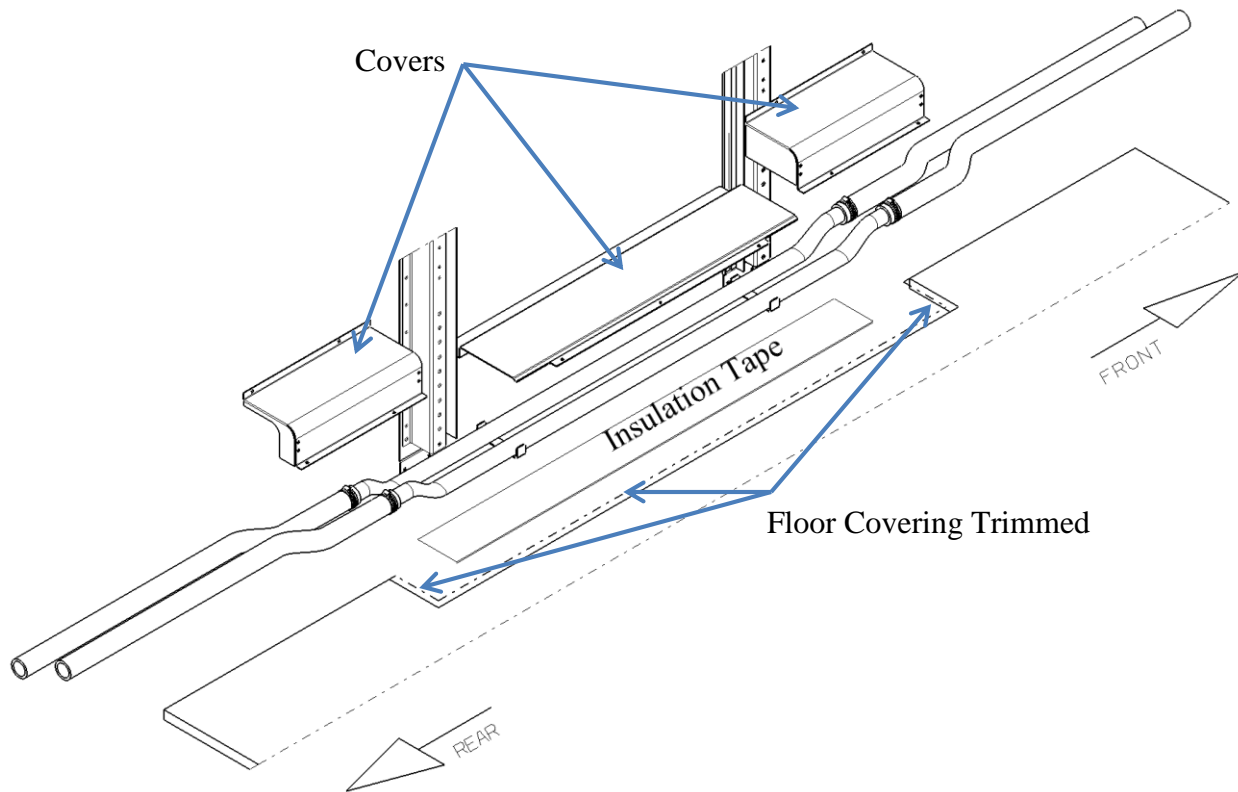
## CORRECTIVE ACTION

Inspect for proper installation. Trim rubber floor covering, if needed.

## PROCEDURE

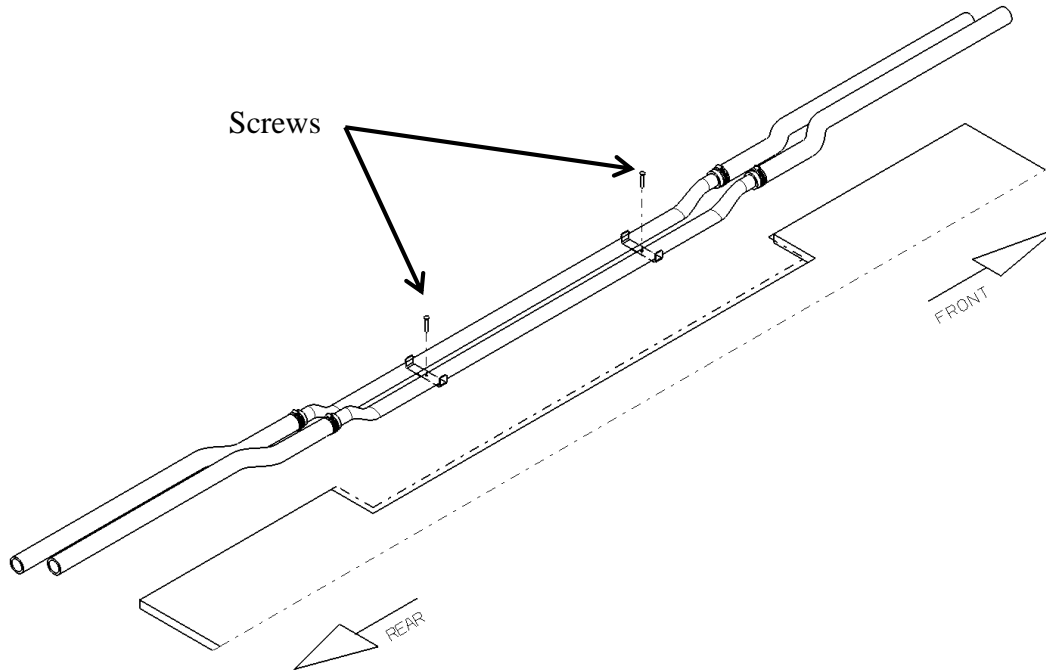
**WARNING:** Always follow all Federal, State, Local and Shop safety standards and use proper safety equipment, and thoroughly read and understand all instructions before performing these procedures.

1. Park bus on level surface, turn off engine, remove ignition key, and chock wheels.
2. Remove heater pipe covers.

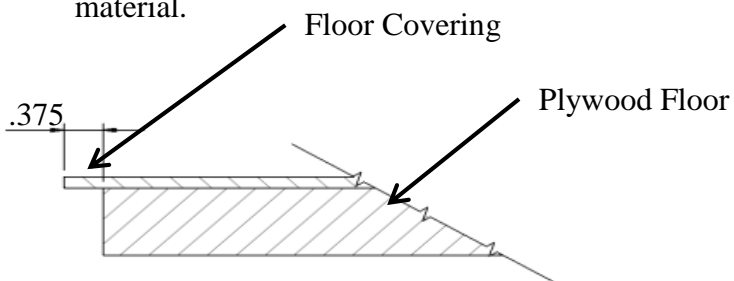


3. Inspect rubber floor covering at notched plywood.
4. Floor covering should be trimmed to overlap plywood by .375 of an inch.
5. It should NOT extend under the heater pipes.
6. If rubber floor mat is trimmed properly, re-install covers.

7. If floor mat is not trimmed, remove the two screws securing heater pipes to floor (do not remove hose clamps).



8. Raise the heater pipes to provide access to trim floor covering.
9. Trim the floor covering to overlap plywood by .375 and discard excess floor covering material.



10. Insure insulation tape is installed under the heater pipes.
11. Re-install the heater pipes to the floor.
12. Re-install heater pipe covers.