

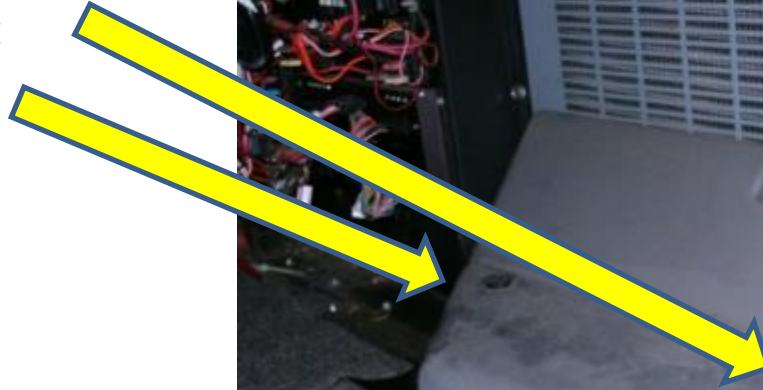


Bergstrom
Climate Control Systems

***Blue Bird Service Bulletin S14XT
Vision Model
Stepwell Heater Jumper
Installation Instructions***

Removal of the unit

Remove the plastic plugs on the top of the unit



Removal of the unit

Remove the air deflectors
on the side of the unit



Removal of the unit

Remove the screws that
are holding the duct in
position

The screw locations are
inside of the air duct



Removal of the unit & install jumper harness

Slide unit back from front of vehicle

Install jumper harness

Bergstrom part
#1000662031

orange wire – 20A fuse

red wire – 7.5A fuse

yellow wire – 5A fuse



Test the Unit

Run the blower on **HIGH**
for 2 minutes

Run the blower on **LOW**
for 1 minute

If the blower keeps
running in both speed
ranges, reinstall unit

If either fuse blows,
replace the blower motor
assembly

